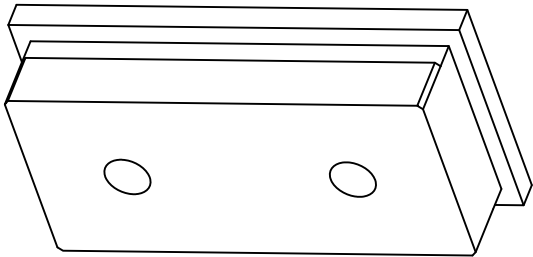
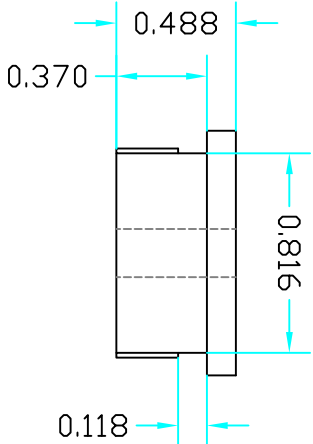
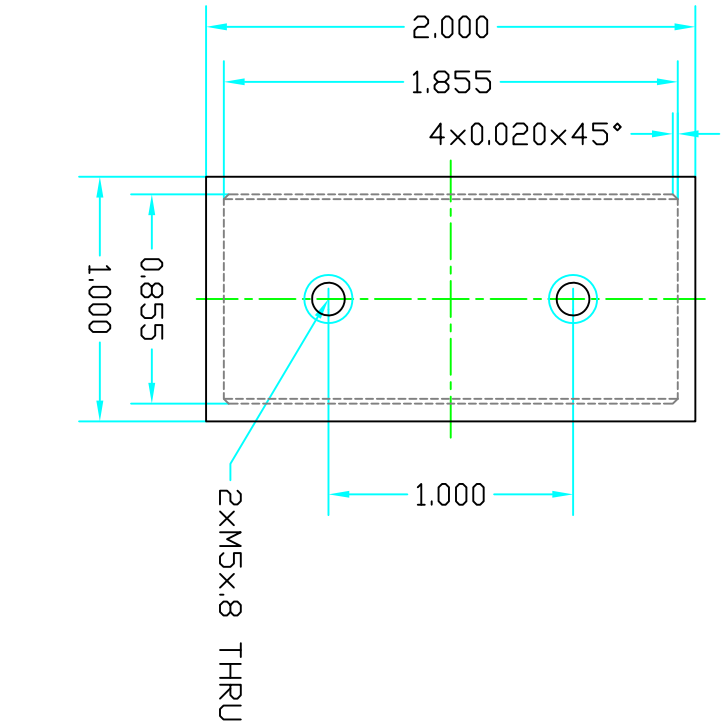


REVISIONS			
ZONE	REV	DESCRIPTION	DATE
B		TRANCHES ADDED	09.09.18
			KH



1	16	EA	PART 1	ALUMINUM 6061	
FIND/REF #		QTY.	UOM.	PART NAME	MATERIAL
PARTS LIST					REF. SHEET/DWG.
UNLESS OTHERWISE SPECIFIED					
FABRICATION TOLERANCES			MACHINING TOLERANCES		
1. DIMENSIONS ARE IN INCHES.			12 TO 60		
2. MACHINE SURFACES TO BE FLAT, SQUARE, PARALLEL, & CONCENTRIC, BELT 12			18 TO 48		
3. WITHIN .001 FOR .5 INCHES OR .001 TIR AS APPLICABLE.			48 TO 180		
4. HOLE LOCATIONS (EXCEPT COMMERCIAL PARTS) WITH DWG.			180 TO 360		
5. BREAK ALL SHARP CORNERS AT 45° CHAMFER.			360 TO 720		
6. FILLETS SHOWN SHARP = .04 RAD.			720 TO 1440		
7. TAPPED HOLES, UNITED CLASS 2B THREAD, MIN DEPTH 1.5 x DIA.			1440 TO 3600		
8. CENTER BORED & REAMED HOLES 1/16 x 45°.			3600 TO 7200		
9. CENTER PERMISSIBLE.			7200 TO 14400		
10. ALL WELDING TO CONFORM TO LATEST AWS STANDARDS			14400 TO 36000		
			36000 TO 72000		
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