

REVISIONS			
ZONE	REV	DESCRIPTION	DATE
			APPROVED

1	1	EA	PART 1	ALUMINUM 6061		
FINO/REF#	QTY.	U.M.	PART NAME	MATERIAL		
PARTS LIST					PART DESCRIPTION	
UNLESS OTHERWISE SPECIFIED					PERMISSIBLE VARIATION IN INCH DIMENSIONS WITHOUT TOLERANCES	
1. DIMENSIONS ARE IN INCHES					FABRICATION TOLERANCES	
2. MACHINE SURFACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC, BELLY 12					MACHINING TOLERANCES	
3. MARK ALL DETAILS EXCEPT COMMERCIAL PARTS WITH DWG.					12 TO 60	
4. ITEM NUMBER.					60 TO 180	
5. BREAK ALL SHARP CORNERS .01 x 45° CHAMFER.					18 TO 48	
6. TILLET'S SHOWN SHARP = 1/4" RADIUS					OVER 48	
7. TYPED DIMENSIONS CLASS 2B TOLERANCE, MIN DEPTH .15 x DIM					ANGLE TOLERANCE ±0.1°	
8. CENTER MARKS, READ TO .001						
9. DO NOT SCALE DRAWING.						
10. ALL WELDING TO CONFORM TO LATEST AWS STANDARDS						
SURFACE TEXTURE 125					TOLERANCES ARE NOT ACCUMULATIVE	
DRAWING INFORMATION					SIZE	
NAME					SCALE	
DATE					14	
DRAWN					PROJECT NUMBER	
CHECKED					103	
APPROVED					DRAWING NUMBER	
OSI					103.000.02.03	
TITLE					SHEET	
FARADAY ENCLOSURE, FE33					1 OF 1	
DODDER					REVISION	
FRAME					A	

