MOTION DYNAMICS CORPORATION
5621 Airline Road, Fruitport MI 49415

Certificate of Compliance & Dimensional Report

Customer:	Open Source	Shipment Date:	05/29/24
Description:	Pitched Coil	Qty Inspected:	8
Part Number:	MDC 23172a	Drawing Number:	-
Part Revision:	-	Drawing Revision:	-
PO Number:	05202407B	Lot Number:	071723
Shipment Quantity:	514	AQL/Sampling:	10.00 C=0
Inspector:	AS	Material Trace:	022509B
N/A:	N/A	N/A:	N/A
N/A:	N/A	N/A:	N/A

INSPECTED BY KSH OSI

C-Lead Spring

MDC Quality Authorization Signature

Ash

☑ RoHS Compliant

☑ REACH Compliant

☑ DFARS Compliant

☐ Other:

This certifies that the product listed above has been processed according to specified procedures. Parts are free of grease, oil, dirt or other contaminants that may have been introduced during coiling, forming or subsequent process steps. Parts contained in this shipment have passed Motion Dynamics Corporation final inspection, and are in conformance with notes and specifications on the drawing referenced above.

Grayed-out cells are intentionally left blank.

Specifications	Material Size	OD	Length	Pitch	OEMS	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Feature #	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Dimension	0.002	0.010	6.00	0.004											
Precision	3	3	2	3											
Units	inch	inch	inch	inch											
- TOL	Ref	Ref	Ref	Ref	Pass										
+ TOL	Ref	Ref	Ref	Ref	Fail										
Gage #	Mstl Cert	C174	Visual	C174	Visual										
1	0.002	0.011	6.00	0.004	Pass										
2		0.011	5.99	0.005	Pass										
3		0.010	5.99	0.004	Pass										
4		0.010	5.95	0.004	Pass										
5		0.010	5.99	0.004	Pass										
6		0.010	5.97	0.004	Pass										
7		0.011	5.98	0.004	Pass										
8		0.010	5.96	0.004	Pass										
LSL	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
USL	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
MEAN	0.002	0.010	5.98	0.004	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
MAX	0.002	0.011	6.00	0.005	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
MIN	0.002	0.010	5.95	0.004	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RANGE	0.000	0.001	0.05	0.001	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
STDEV	#DIV/0!	0.000278157	0.015876195	0.000182791	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

FORT WAYNE METALS
An ISO 9001:2000 Registered Company
Certified by TUV Rheinland of North America, Inc.

9609 ARDMORE AVENUE
FORT WAYNE, IN 46809
(260) 747-4154
FAX NO. (260) 747-0398
www.fwmetals.com

MANUFACTURERS OF PRECISION STAINLESS STEEL WIRE

Certification of Compliance

Customer Motion Dynamics
Purch Order No 10670
Customer Part No
FWMR Part No 106L00200600000

FWMR Cert. No 182104

Amount Shipped	2.64 Pounds	1.197 Kg
	240,000 FT.	73,152 Meters

FWMR Prod. No 156973-01.01 Type 316LVM
Condition Spring
Lot# 40690

.002
Dia/Thick Tolerance (in) .0001 .0001

The material in this shipment is certified to comply with specification number ASTM F138 Chemistry only

Date: Feb 19, 2009

Certified By: Robert L. Burnside
Bob Burnside
Inspector

Chemical Composition (percent) Subject to tolerance and check analysis per specification submitted.

The material in this shipment was produced from the following raw material lot numbers whose analysis was furnished by the supplier.

Lot Type	316LVM
Heat Number	546720
Raw Material Lot #	40690
Description	
Chemistry Complies with	ASTM F138-03, ISO 5832-1:Comp D-1997

Carbon	.027
Manganese	1.71
Phosphorous	.021
Sulfur	<.001
Silicon	.40
Chromium	17.45
Nickel	14.66
Molybdenum	2.74
Selenium	
Titanium	
Aluminum	
Nitrogen	.03
Copper	.15
Cobalt	
Iron	Bal
Hydrogen	
Oxygen	
3.3 x Mo + Cr	26.5

Final Hydrogen

Tested and Accepted

Lot: 40690
Grain Size 7.5 (per ASTM E112)
IG Corrosion Test YES (per Practice E of ASTM A262)
Inclusion Rating YES (per Method A of ASTM E45)
Microstructure YES (ferrite free at 100X magnification)
GrC Precip Test YES (per Practice E of ASTM A262)

Lot: 40690 Microcleanliness Results

Type	A (Sulfide)	B (Alumina)	C (Silicate)	D (Globular Oxide)
Thin	0.0	0.0	0.0	1.0
Heavy	0.0	0.0	0.0	0.0

4/19/19

MATERIAL .00195"
COLOR N/A
N/A
TRACE 022509 B
WEIGHT REC'D N/A

 QC 4-21-09

Safety Data Sheet (SDS)

Industrial Use Only

1. Product and Company Identification

Product:

Product Name: SS-5005 Self-Leveling Acetoxy Silicone RTV Adhesive Coating
Intended Use: Coating
Contact Person: laurie@siliconesolutions.com

Manufacturer/Supplier:

Silicone Solutions
338 Remington Road
Cuyahoga Falls, OH
Preparer: Rebecca Maurer
Revision Date: 06/16/2025
Chemical Family: Silicone Rubber
Emergency Telephone Number: 330-920-3125

2. Hazards Identification

Classification of the substance or mixture:

Not classified

GHS Label Elements:

Signal word: No signal word
Hazard statements: No known significant effects or critical hazards

Precautionary Statements:

General: Not applicable
Prevention: Not applicable
Response: Not applicable
Storage: Not applicable
Disposal: Not applicable

Other Hazard Information:

- This product can generate formaldehyde upon exposure above 300 degrees centigrade in atmospheres that contain oxygen. Formaldehyde is a skin, eye, and throat irritant.
- Acetic acid is released upon curing.

3. Composition/Information on Ingredients

Chemical Characterization:

Formula: Mixture

Composition and Information on Ingredients: Non-hazardous components of the mixture unless otherwise specified.

Component	CAS #	Approximate % Weight
Methyltriacetoxysilane	4253-34-3	3.0-12.0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First Aid Measures

General Information:

Ingestion: Rinse mouth with water several times.
Skin: Remove completely with a dry cloth or paper towel. Wash with soap and water.
Inhalation: Remove person to fresh air and keep comfortable for breathing.
In case of eye contact: Flush with water for fifteen minutes and get medical attention if irritation persists.

Note to Physician: None known.

5. Firefighting Measures

Flammability Properties:

Flash Point: >300°C or 600°F

Ignition Temperature: Unknown.
Flammable Limits in Air-Upper % : NA
Flammability Limits in Air-Lower % : NA
Sensitivity to Mechanical Impact: No
Sensitivity to Static Discharge: No

Extinguishing Media: All standard firefighting material.

Special Firefighting Procedures: None known.

6. Accidental Release Measures

Action to be taken if material is released or spilled: Scrape up and place in an inert material for disposal. *See Section 8 for protective equipment upon exposure and Section 7 for information on safe handling.*

Action to be taken if material is released or spilled: Do not allow runoff to sewer, waterway, or ground.

7. Handling and Storage

Precautions to be taken during handling and storage: Cure only where appropriate ventilation systems exist, as seen in *Section 8*.

Protective measures: Do not ingest. Avoid contact with eyes, skin, and clothing.

Conditions for safe storage: Store in original container protected from direct sunlight in a dry, cool, and well-ventilated area.

8. Exposure Controls/Personal Protection

Control Parameters:

Components with limit values that require monitoring at the workplace:

Component	CAS #	ACGIH TWA	TLV STEL	OSHA TWA	PEL STEL
Methyltriacetoxysilane	4253-34-3	10 ppm	NE	10 ppm	NE

Exposure Controls and Protection:

Engineering Controls: None known.
Respiratory Protection: None required.

Protective Gloves: Cloth or rubber gloves.
Eye and Face Protection: Safety glasses.
Other Protective Equipment: None required.
Ventilation: Cure in well-ventilated areas.

9. Physical and Chemical Properties

Information on basic physical and chemical properties:

Boiling Point: NA
Vapor Pressure: NA
Vapor Density: NA
Freezing Point: NA
Melting Point: NA
Physical State: Paste.
Odor: Slight vinegar.
% Volatile by Volume: < 3
Evaporation Rate: < 1
Specific Gravity: 1.02
Density (kg/m^3): 1020
Acid/Alkalinity: Slightly acidic.
pH: NA
VOC: < 1%
Solubility in Water: Insoluble.
Solubility in Organic Solvents: Partially soluble in toluene.

10. Stability and Reactivity

Chemical Stability:

Stability: Stable.

Reactivity:

Hazardous Polymerization: Will not occur.
Possibility of Hazardous Reactions: Under normal conditions of storage and use, hazardous reactions will not occur.
Hazardous Decomposition Products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Conditions to Avoid: None known.

11. Toxicological Information

Potential Acute Health Effects:

Eye contact: Causes serious eye irritation.
Inhalation: No known significant effects or critical hazards.
Skin contact: Causes skin irritation.
Ingestion: Irritating to mouth, throat, and stomach.

Potential Chronic Health Effects:

Conclusion/Summary: Not determined
General: No known significant effects or critical hazards.
Carcinogenicity: No known significant effects or critical hazards.
Mutagenicity: No known significant effects or critical hazards.
Teratogenicity: No known significant effects or critical hazards.
Developmental effects: No known significant effects or critical hazards.
Fertility effects: No known significant effects or critical hazards.

12. Ecological Information

Ecotoxicity: Not available
Persistence/degradability: Not available
Mobility in soil: Not available
Other adverse effects: No known significant effects or critical hazards.

13. Disposal Considerations

Disposal Method: Disposal should be made in accordance with federal, state, and local considerations.
Contaminated Packing: Do not reuse empty containers.

14. Transport Information

Special Precautions for User: This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

General:

DOT Shipping Name: NA
DOT Hazard Class: Not DOT regulated
DOT Label: NA
UN/NA Label: NA
Placards: None
IATA: NA
IMO IMDG-code: NA
European Class:
RID (OCTI): NA
ADR (ECE): NA
RAR (IATA): NA

15. Regulatory Information

Regulatory Status and Applicable Laws and Regulations:

SARA Section 302: None found.
SARA (311, 312) Hazard Class: None.
SARA (313) Chemicals: None.
CPSC Classification: NA
WHMIS Hazard Class: None.
Export Schedule:
B/HTSUS: 3910.00 Silicones in primary form.
ECCN: EAR99
California Proposition 65: None.
TSCA Inventory Status: All components of this product are listed (or exempt) on the EPA TSCA inventory.

International Regulations:

International lists:
Australia inventory (AICS): All components are listed or exempted.
Canada inventory(DSL/NDSL): All components are listed or exempted.
Korea inventory (KECL): All components are listed or exempted.
New Zealand inventory (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
United States inventory (TSCA 8b): All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Taiwan inventory (CSNN): All components are listed or exempted.

Japan inventory (ENCS): All components are listed or exempted.

**** This product conforms to RoHS and REACH requirements.**

16. Other Information

Hazard Rating Systems:

HMIS (scale 0-4):

- Health = 1
- Flammability = 0
- Reactivity = 0

NFPA (scale 0-4):

- Health = 1
- Flammability = 0
- Reactivity = 0

Revision Date: 06/16/2025
SDS Preparer: Rebecca Maurer

This product or its components are on the European inventory (EINECS) of existing commercial chemicals. This data is offered in good faith as typical values and not as a product satisfaction. No warranty, either expressed or implied, is made. The recommended handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific content of the intended use.

Abbreviations and Acronyms:

OSHA: Occupational Safety and Health Administration
DOT: US Department of Transportation
IATA: International Air Transport Association
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
HMIS: Hazardous Materials Identification System (USA)
WHMIS: Workplace Hazardous Materials Information System (Canada)

MED-6607

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 16/03/2020 Date of issue: 03/06/2013 Version: 5.0

SECTION 1: Identification of the Substance/mixture and of the Company/Undertaking

1.1. Product Identifier

Product form	Mixture
Product Name	MED-6607
Synonyms	Silicone Dispersion

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

1.2.1. Relevant Identified Uses

Use of the Substance/Mixture	For profesional use only

1.2.2. Uses Advised Against

No additional information available

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe
1198 Avenue Maurice Donat
Le Natura Bt. 2
06250 Mougins
France
+33 4 92 96 93 31
ehs@nusil.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)
+(44)-870-8200418
+(353)-19014670

SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

Classification According to Regulation (EC) No. 1272/2008 [CLP]

Flam. Liq. 2	H225
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H336
Asp. Tox. 1	H304
Aquatic Chronic 2	H411

Full text of hazard classes and H-statements : see section 16

2.2. Label Elements

Labelling According to Regulation (EC) No. 1272/2008 [CLP]

Hazard Pictograms (CLP)

GHS02 GHS07 GHS08 GHS09

Signal Word (CLP)	Danger
Hazardous Ingredients	Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics; 2-Butanone, O,O',O''-(methylsilylidyne)trioxime

Hazard Statements (CLP)	H225 - Highly flammable liquid and vapour. H304 - May be fatal if swallowed and enters airways. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H336 - May cause drowsiness or dizziness. H411 - Toxic to aquatic life with long lasting effects.
Precautionary Statements (CLP)	P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 - Keep container tightly closed. P240 - Ground and bond container and receiving equipment. P241 - Use explosion-proof electrical, ventilating, and lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P261 - Avoid breathing vapors, mist, or spray. P264 - Wash hands, forearms, and exposed areas thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P272 - Contaminated work clothing should not be allowed out of the workplace. P273 - Avoid release to the environment. P280 - Wear eye protection, face protection, protective clothing, protective gloves. P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 - Call a POISON CENTRE or doctor if you feel unwell. P321 - Specific treatment (see Section 4 on this SDS) P331 - Do NOT induce vomiting. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use appropriate media (see section 5) to extinguish. P391 - Collect spillage. P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P403+P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

EUH-statements	EUH066 - Repeated exposure may cause skin dryness or cracking.

2.3. Other Hazards

Other Hazards Not Contributing to the Classification	Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics	(EC-No.) 920-750-0 (REACH Registration No.) 01-2119473851-33	50 - 70	Flam. Liq. 2, H225 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
2-Butanone, O,O',O''-(methylsilylidyne)trioxime	(CAS-No.) 22984-54-9 (EC-No.) 245-366-4	< 10	Eye Irrit. 2, H319 Skin Sens. 1B, H317 STOT RE 2, H373
Dibutyltin dilaurate	(CAS-No.) 77-58-7 (EC-No.) 201-039-8 (EC Index-No.) 050-030-00-3	< 0.1	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 STOT SE 1, H370 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H-statements: see section 16

SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-Aid Measures After Ingestion	Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Effects	Causes serious eye irritation. Skin sensitisation. May be fatal if swallowed and enters airways. May cause drowsiness or dizziness.
Symptoms/Effects After Inhalation	Depression of the central nervous system, headaches, dizziness, drowsiness, loss of coordination.
Symptoms/Effects After Skin Contact	May cause an allergic skin reaction.
Symptoms/Effects After Eye Contact	Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/Effects After Ingestion	Aspiration into the lungs can occur during ingestion or vomiting and may cause lung injury.
Chronic Symptoms	Repeated exposure may cause skin dryness or cracking.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Firefighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media	Dry chemical powder, alcohol-resistant foam, carbon dioxide (CO_2). Water may be ineffective but water should be used to keep fire-exposed container cool.
Unsuitable Extinguishing Media	Do not use a heavy water stream. A heavy water stream may spread burning liquid.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Highly flammable liquid and vapour.
Explosion Hazard	May form flammable or explosive vapour-air mixture.
Reactivity	Reacts violently with strong oxidisers. Increased risk of fire or explosion.
Hazardous Decomposition Products in Case of Fire	Carbon oxides (CO, CO_2). Silicon oxides. Hydrocarbons.

5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.
Other Information	Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Avoid breathing (vapoUr, mist, spray). Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking. Use special care to avoid static electric charges. Avoid all contact with skin, eyes, or clothing.

6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).

Emergency Procedures	Evacuate unnecessary personnel. Stop leak if safe to do so.

6.1.2. For Emergency Responders

Protective Equipment	Equip cleanup crew with proper protection.
Emergency Procedures	Ventilate area. Eliminate ignition sources. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.
Methods For Cleaning Up	Absorb and/or contain spill with inert material. Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Do not take up in combustible material such as: saw dust or cellulosic material. Use only non-sparking tools. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Additional Hazards When Processed	Handle empty containers with care because residual vapours are flammable.
Precautions for Safe Handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid breathing vapoUrs, mist, spray. Take precautionary measures against static discharge. Use only non-sparking tools. Avoid contact with skin, eyes and clothing.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures	Comply with applicable regulations. Take action to prevent static discharges. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment.
Storage Conditions	Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store in a well-ventilated place. Keep container tightly closed. Keep in fireproof place.
Incompatible Materials	Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(S)

For professional use only.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

Tin organic compounds		
Austria	MAK (mg/m³)	0,1 mg/m³ (except tri-n-Butyltin compounds-inhalable fraction)
Austria	MAK Short time value (mg/m³)	0,2 mg/m³ (except Tri-n-butyltin compounds-inhalable fraction)
Austria	OEL chemical category (AT)	Skin notation except Tri-n-butyltin compounds
Belgium	Limit value (mg/m³)	0,1 mg/m³
Belgium	Short time value (mg/m³)	0,2 mg/m³
Belgium	OEL chemical category (BE)	Skin
Bulgaria	OEL TWA (mg/m³)	0,1 mg/m³
Croatia	GVI (granična vrijednost izloženosti) (mg/m³)	0,1 mg/m³ (except Cyhexatin)
Croatia	KGVI (kratkotrajna granična vrijednost izloženosti) (mg/m³)	0,2 mg/m³ (except Cyhexatin)
Czech Republic	Expoziční limity (PEL) (mg/m³)	0,1 mg/m³
Czech Republic	OEL chemical category (CZ)	Potential for cutaneous absorption
Denmark	Grænseværdie (langvarig) (mg/m³)	0,1 mg/m³ (except Tri-n-butyltin compounds)
Estonia	OEL TWA (mg/m³)	0,1 mg/m³
Estonia	OEL STEL (mg/m³)	0,2 mg/m³
Estonia	OEL chemical category (ET)	Skin notation
Finland	HTP-arvo (8h) (mg/m³)	0,1 mg/m³
Finland	HTP-arvo (15 min)	0,3 mg/m³
Finland	OEL chemical category (FI)	Potential for cutaneous absorption
France	VLE (mg/m³)	0,2 mg/m³
France	VME (mg/m³)	0,1 mg/m³
Greece	OEL TWA (mg/m³)	0,1 mg/m³
Greece	OEL STEL (mg/m³)	0,2 mg/m³
Greece	OEL chemical category (GR)	skin - potential for cutaneous absorption
Hungary	AK-érték	0,1 mg/m³
Hungary	CK-érték	0,4 mg/m³
Hungary	OEL chemical category (HU)	Potential for cutaneous absorption
Ireland	OEL (8 hours ref) (mg/m³)	0,1 mg/m³
Ireland	OEL (15 min ref) (mg/m3)	0,2 mg/m³
Lithuania	IPRV (mg/m³)	0,1 mg/m³
Lithuania	TPRV (mg/m³)	0,2 mg/m³
Lithuania	OEL chemical category (LT)	Skin notation
Norway	Grenseverdier (AN) (mg/m³)	0,1 mg/m³
Norway	Grenseverdier (Korttidsverdi) (mg/m3)	0,3 mg/m³ (value calculated)

Norway	OEL chemical category (NO)	Skin notation
Portugal	OEL TWA (mg/m³)	0,1 mg/m³
Portugal	OEL STEL (mg/m³)	0,2 mg/m³
Portugal	OEL chemical category (PT)	A4 - Not Classifiable as a Human Carcinogen,skin - potential for cutaneous exposure
Romania	OEL TWA (mg/m³)	0,05 mg/m³
Romania	OEL STEL (mg/m³)	0,15 mg/m³
Slovakia	NPHV (priemerná) (mg/m³)	0,1 mg/m³
Slovakia	NPHV (Hraničná) (mg/m³)	0,2 mg/m³
Slovakia	OEL chemical category (SK)	Potential for cutaneous absorption
Spain	VLA-ED (mg/m³)	0,1 mg/m³
Spain	VLA-EC (mg/m³)	0,2 mg/m³
Spain	OEL chemical category (ES)	skin - potential for cutaneous absorption
Sweden	nivågränsvärde (NVG) (mg/m³)	0,1 mg/m³ (total dust)
Sweden	kortidsvärde (KTV) (mg/m³)	0,2 mg/m³ (total dust)
Sweden	OEL chemical category (SE)	Skin notation
Switzerland	KZGW (mg/m³)	0,2 mg/m³ (inhalable dust)
Switzerland	MAK (mg/m³)	0,1 mg/m³ (inhalable dust)
Switzerland	OEL chemical category (CH)	Skin notation
United Kingdom	WEL TWA (mg/m³)	0,1 mg/m³ (except Cyhexatin)
United Kingdom	WEL STEL (mg/m³)	0,2 mg/m³ (except Cyhexatin)
United Kingdom	WEL chemical category	Potential for cutaneous absorption except Cyhexatin

8.2. Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Gas detectors should be used when flammable gases or vapours may be released. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment.

Personal Protective Equipment: Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.

Materials for Protective Clothing: Chemically resistant materials and fabrics. Wear fire/flame resistant/retardant clothing.

Hand Protection: Wear protective gloves.

Eye Protection: Chemical safety goggles.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection	If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
Other Information	When using, do not eat, drink or smoke.

SECTION 9: Physical and Chemical Hazards

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Colour	Colourless
Odour	Slight hydrocarbon
Odour Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	49 °C (120 °F)
Flash Point	17 °C (63 °F)
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (Solid, Gas)	Not applicable
Vapour Pressure	No data available
Relative Vapour Density At 20 °C	No data available
Relative Density	<1 (water = 1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity, Kinematic	No data available
Viscosity, Dynamic	No data available
Explosive Properties	No data available
Oxidising Properties	No data available
Explosive Limits	No data available

9.2. Other Information

VOC content	50 - 70 %

SECTION 10: Stability and Reactivity

10.1. Reactivity

Reacts violently with strong oxidisers. Increased risk of fire or explosion.

10.2. Chemical Stability

Highly flammable liquid and vapour. May form flammable or explosive vapour-air mixture.

10.3. Possibility Of Hazardous Reactions

Hazardous polymerization will not occur.

10.4. Conditions To Avoid

Direct sunlight, extremely high or low temperatures, heat, hot surfaces, sparks, open flames, incompatible materials, and other ignition sources.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products

None expected under normal conditions of use.

SECTION 11: Toxicological Information

11.1. Information On Toxicological Effects

Acute Toxicity: Not classified (Based on available data, the classification criteria are not met)

Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rabbit	3000 mg/kg

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)	
LD50 Oral Rat	2463 mg/kg
LD50 Dermal Rat	> 2000 mg/kg

Dibutyltin dilaurate (77-58-7)	
LD50 Oral	175 mg/kg
LD50 Dermal Rat	> 2 g/kg

Skin Corrosion/Irritation: Not classified (Based on available data, the classification criteria are not met)

Eye Damage/Irritation: Causes serious eye irritation.

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified (Based on available data, the classification criteria are not met)

Carcinogenicity: Not classified (Based on available data, the classification criteria are not met)

Reproductive Toxicity: Not classified (Based on available data, the classification criteria are not met)

Specific Target Organ Toxicity (Single Exposure): May cause drowsiness or dizziness.

Specific Target Organ Toxicity (Repeated Exposure): Not classified (Based on available data, the classification criteria are not met)

Aspiration Hazard: May be fatal if swallowed and enters airways.

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General: Toxic to aquatic life with long lasting effects.

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)	
EC50 Daphnia 1	120 mg/l (Exposure time: 48h - Species: Daphnia magna)

Dibutyltin dilaurate (77-58-7)	
EC50 Daphnia 1	0,463 mg/l (Daphnia magna)

12.2. Persistence and Degradability

MED-6607	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

MED-6607	
Bioaccumulative potential	Not established.

Dibutyltin dilaurate (77-58-7)	
Log Pow	4,44

12.4. Mobility in Soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Product/Packaging Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information: Handle empty containers with care because residual vapours are flammable.

Ecology - Waste Materials: Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.
In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
14.1. UN Number				
1268	1268	1268	1268	1268
14.2. UN Proper Shipping Name				
PETROLEUM DISTILLATES, N.O.S.	PETROLEUM DISTILLATES, N.O.S.	PETROLEUM DISTILLATES, N.O.S.	PETROLEUM DISTILLATES, N.O.S.	PETROLEUM DISTILLATES, N.O.S.
14.3. Transport Hazard Class(Es)				
3 	3 	3 	3 	3 
14.4. Packing Group				
II	II	II	II	II
14.5. Environmental Hazards				
Dangerous for the environment : Yes	Dangerous for the environment : Yes Marine pollutant : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes

14.6. Special Precautions For User

No additional information available

14.7. Transport in Bulk According to Annex II of MARPOL and The IBC Code

Not applicable

SECTION 15: Regulatory Information

15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions
Contains no substance on the REACH candidate list
Contains no REACH Annex XIV substances

15.1.2. National Regulations

No additional information available

15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out

SECTION 16: Other Information

Indication of Changes

Section	Section Header	Change	Date Changed
1	Identification of the Substance/mixture and of the Company/Undertaking	Modified	16/03/2020
2	Hazards identification	Modified	16/03/2020
3	Composition/information on ingredients	Modified	16/03/2020
11	Toxicological information	Modified	16/03/2020
12.	Ecological information	Modified	16/03/2020

Date of Preparation or Latest Revision	16/03/2020
Data Sources	Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.
Other Information	According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full Text of H- and EUH-statements:

Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1

Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
Muta. 2	Germ cell mutagenicity, Category 2
Repr. 1B	Reproductive toxicity, Category 1B
Skin Corr. 1C	Skin corrosion/irritation, Category 1C
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 1	Specific target organ toxicity — Single exposure, Category 1
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H360	May damage fertility or the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists
ADN – European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road
ATE - Acute Toxicity Estimate
BCF - Bioconcentration Factor
BEI - Biological Exposure Indices (BEI)
BOD – Biochemical Oxygen Demand
CAS No. - Chemical Abstracts Service Number
CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008
COD – Chemical Oxygen Demand
EC – European Community
EC50 - Median Effective Concentration
EEC – European Economic Community
EINECS – European Inventory of Existing Commercial Chemical Substances
EmS-No. (Fire) - IMDG Emergency Schedule Fire
EmS-No. (Spillage) - IMDG Emergency Schedule Spillage
EU – European Union
ErC50 - EC50 in Terms of Reduction Growth Rate
GHS – Globally Harmonized System of Classification and Labeling of Chemicals
IARC - International Agency for Research on Cancer
NDS - Najwyzsze Dopuszczalne Stezenie
NDSCh - Najwyzsze Dopuszczalne Stezenie Chwilowe
NDSP - Najwyzsze Dopuszczalne Stezenie Pulapowe
NOAEL - No-Observed Adverse Effect Level
NOEC - No-Observed Effect Concentration
NRD - Nevirsytinas Ribinis Dydis
NTP – National Toxicology Program
OEL - Occupational Exposure Limits
PBT - Persistent, Bioaccumulative and Toxic
PEL - Permissible Exposure Limit
pH – Potential Hydrogen
REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals
RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail
SADT - Self Accelerating Decomposition Temperature
SDS - Safety Data Sheet
STEL - Short Term Exposure Limit
STOT - Specific Target Organ Toxicity
TA-Luft - Technische Anleitung zur Reinhaltung der Luft
TEL TRK – Technical Guidance Concentrations
ThOD – Theoretical Oxygen Demand
TLM - Median Tolerance Limit
TLV - Threshold Limit Value

IATA - International Air Transport Association
IBC Code - International Bulk Chemical Code
IMDG - International Maritime Dangerous Goods
IPRV - Ilgalaikio Poveikio Ribinis Dydis
IOELV – Indicative Occupational Exposure Limit Value
LC50 - Median Lethal Concentration
LD50 - Median Lethal Dose
LOAEL - Lowest Observed Adverse Effect Level
LOEC - Lowest-Observed-Effect Concentration
Log Koc - Soil Organic Carbon-water Partitioning Coefficient
Log Kow - Octanol/water Partition Coefficient
Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water
MAK – Maximum Workplace Concentration/Maximum Permissible Concentration
MARPOL - International Convention for the Prevention of Pollution
TPRD - Trumpalaikio Poveikio Ribinis Dydis
TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von Gefahrstoffen in ortsbeweglichen Behältern
TRGS 552 – Technische Regeln für Gefahrstoffe - N-Nitrosamine
TRGS 900 - Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte
TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte
TSCA - Toxic Substances Control Act
TWA - Time Weighted Average
VOC – Volatile Organic Compounds
VLA-EC - Valor Límite Ambiental Exposición de Corta Duración
VLA-ED - Valor Límite Ambiental Exposición Diaria
VLE – Valeur Limite D'exposition
VME – Valeur Limite De Moyenne Exposition
vPvB - Very Persistent and Very Bioaccumulative
WEL – Workplace Exposure Limit
WGK - Wassergefährdungsklasse

Nusil EU GHS SDS

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLYDISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S PRODUCTS PURCHASER AGREES THAT UNDER NO CIRCUMSTANCES SHALL NUSIL BE LIABLE FOR, SPECIAL, INDIRECT, INCIDENTAL , PUNITIVE OR CONSEQUENTIAL DAMAGES OF ANY TYPE OR KIND, INCLUDING WITHOUT LIMITATION, FOR LOSS OF PROFITS, REPUTATIONAL DAMAGE, PRODUCT RECALL OR BUSINESS INTERRUPTION.

SAFETY DATA SHEET
SDS No. 917A
Revision Date: January 2, 2023 Version: 8.0
☑ GHS Compliant

Section 1 - Identification of the substance/mixture and of the company

1.1 Product Identifier
Trade Name: **Silc Pig® Pigments**

1.2 Relevant identified uses of the substance or mixture and uses advised against
General Use: Pigments for silicone rubber compounds
Restrictions on Use: None known.

1.3 Details of the supplier of the safety data sheet:
Company: Smooth-On, Inc.,
5600 Lower Macungie Rd., Macungie, PA 18062, USA

Telephone: Phone (610) 252-5800 FAX (610) 252-6200

E-mail address: Visit our website at www.smooth-on.com or email www.sds@smooth-on.com

1.4 Emergency Contact: Chem-Tel Domestic: 800-255-3924 International: 813-248-0585

Section 2 – Hazard(s) Identification

2.1 Classification of the substance or mixture
Not a hazardous substance or mixture according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Regulation (EC) No 1272/2008 and subsequent amendments.

2.2 GHS Label elements, including precautionary statements
Pictogram(s): none
Signal word: none

General Precautions:

P101: If medical advice is needed, have product container or label at hand.
P102: Keep out of reach of children.
P103: Read label before use.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS – None.

Section 3 - Composition / Information on Ingredients

3.1 Substances
No ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard 29 CFR 1910.1200 criteria.

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation

Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact
Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact
In case of skin contact, wash thoroughly with soap and water.

Ingestion
Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed
None known.

4.3 Indication of any immediate medical attention and specific treatment needed.
None known.

Section 5 - Fire-Fighting Measures

5.1 Extinguishing Media
Water Fog, Dry Chemical, and Carbon Dioxide Foam

5.2 Special hazards arising from the substance or mixture
None known.

5.3 Advice for firefighters
Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full-face piece operated in pressure demand or positive-pressure mode.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures
Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely**.**

6.2 Environmental precautions
Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains or unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up
Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely**.** Follow applicable OSHA regulations (29 CFR 1910.120) for disposal.

6.4 Reference to other sections

See Section 3 for list of Hazardous Ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good general housekeeping procedures. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet local standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

7.3 Specific end use(s)

These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

Section 8 - Exposure Controls / Personal Protection

8.1 Control parameters

None defined

8.2 Exposure controls

Respiratory Protection

Respiratory protection is not normally required when using this product with adequate local exhaust ventilation. Where risk assessment shows air-purifying respirators are appropriate, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate filter cartridges as a backup to engineering controls.

Hand Protection

Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

Eye Protection

Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing/Equipment

Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

Comments

Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

Section 9 - Physical and Chemical Properties

9.1 Information on basic physical and chemical properties:

Appearance:	viscous liquid/paste	**Vapor pressure:**	Not Applicable
Odor:	Mild to no odor	**Vapor density (Air=1):**	>1
pH:	N.A.(non-aqueous)	**Evaporation rate:**	Not Applicable
Flash Point:	>300 °F	**Solubility in water:**	Insoluble
Melting / freezing point:	Not Applicable	**Specific Gravity (H2O=1, at 4 °C):**	No data
Low / high boiling point:	No data	**Relative density:**	No data
Upper flammability limits:	f.p. at or above 200 °F	**Decomposition temperature:**	Not Applicable
Lower flammability limits:	No data	**Viscosity:**	medium to firm paste

Section 10 - Stability and Reactivity

10.1 Reactivity
No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

10.2 Chemical stability
These products are stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerization cannot occur

10.4 Conditions to avoid
None known

10.5 Incompatible materials
Strong bases and acids

10.6 Hazardous decomposition products
Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

Section 11- Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity
No data available

Skin Corrosion/Irritation
No data available

Serious Eye Damage/Irritation
No data available

Respiratory/Skin Sensitization
No data available

Germ Cell Mutagenicity
No data available

Carcinogenicity
No component of these products present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, ACGIH or NTP.

Reproductive Toxicity
No data available

Specific Target Organ Toxicity – Single Exposure
No data available

Specific Target Organ Toxicity – Repeated Exposure
No data available

Aspiration Hazard
No data available

Potential Health Effects – Miscellaneous
No data available

Section 12 - Ecological Information

12.1 Toxicity
No data available

12.2 Persistence and Degradability
No data available

12.3 Bioaccumulative Potential
No data available

12.4 Mobility in Soil
No data available

12.5 Results of PBT and vPvB assessment
No data available

12.6 Other Adverse Effects
No data available

Section 13 - Disposal Considerations

13.1 Waste treatment methods
Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Part 261. Waste management should be in full compliance with federal, state and local laws. Regulations may vary in various locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal
Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is

difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.

Section 14 - Transport Information

Not Regulated by DOT / IMDG / IATA

Section 15 - Regulatory Information

15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:

REACH: Regulation (EC) No 1907/2006 of The European Parliament and of The Council of December 2006 (including amendments and corrigenda as of January 2022)
This product complies with REACH or is not subject to regulation under REACH. The product does not contain an ingredient listed on either the Candidate List or Authorization List for Substances of Very High Concern (SVHC).

In the United States (EPA Regulations)
TSCA Inventory Status (40 CFR710)
All components of this formulation are listed in the TSCA Inventory. No component of this formulation has been determined to be subject to manufacturing or use restrictions under the Significant New Use Rules (SNURs).

CERCLA Hazardous Substance List (40 CFR 302.4)
None known.

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and community Right-to-Know Act of 1986) Sections 311 and 312
Immediate (Acute), Delayed (Chronic), Fire, None

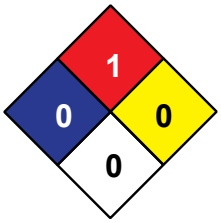
Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Proposition 65
This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

15.2 Chemical safety assessment
No chemical safety assessment has been carried out for this substance/mixture by the supplier.

16 - Other Information

HMIS	
H	0
F	1
R	0



NFPA

Revision Date: January 2, 2023 Version: 8.0

Abbreviations and acronyms

ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

Disclaimer

The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.